



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3065-041
Job Sheet 179398



Part No: D3065-041

Job Qty: 20 ea **14 DAS 21 9-80**

Part Name: Step Leg Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/19/18

Job Tracking No:

Due Date: 7/6/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV B IPP Rev: C 02.11.01 Incorporated D3066-1 IPP KJ/RF

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea		7/6/18	0.00	0.00	Start Up Small Fab-1		D.M.L 18-6-26 DAS 21 9-80 JUN 26 2018
100	Small Fab	20 pcs		7/6/18	0.00	4.40	Small Fab-2		
110	QC	20 pcs		7/6/18	0.00	0.00	QC5		
120	Packaging	20 pcs		7/6/18	0.00	0.00	Packaging3-1		
130	QC21-SA	20 Ea		7/6/18	0.00	0.00	QC21		

Part Op 100 - Assemble as per Dwg D3065 and Identify as D3065-041
Descriptions: 120 - LOCATION : WA002

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3065-1	Step Spacer	20 Ea (1 ea)	90-Start up Operation	5079486
D3065-3	Step Spacer	20 Ea (1 ea)	90-Start up Operation	5071804
D3065-5	Step Leg	40 Ea (2 ea)	90-Start up Operation	5074115
D3065-7	Step Spacer	20 Ea (1 ea)	90-Start up Operation	5070132
MS20470AD4-4	Rivet, Universal Head	600 Ea (30 ea)	90-Start up Operation	5083832

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3065-1	20	118	0
	D3065-3	20	67	0
	D3065-5	40	89	0
	D3065-7	20	72	0
	MS20470AD4-4	600	986	0

Part Specifications

Specifications could not be found.

WORK ORDER NON-CONFORMANCE / UPDATE

Work Order update only

H:/FORMS/Quality Assurance/approved QA/NCRWO Rev I